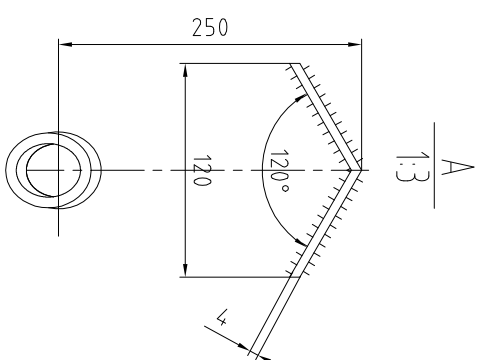
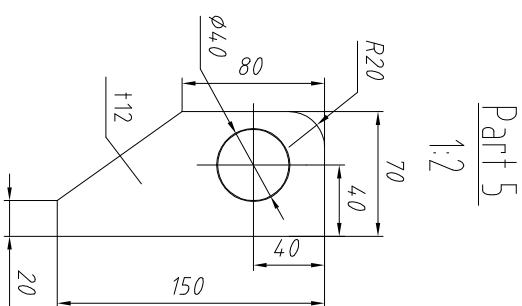
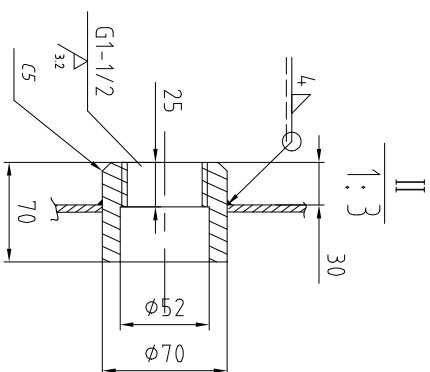
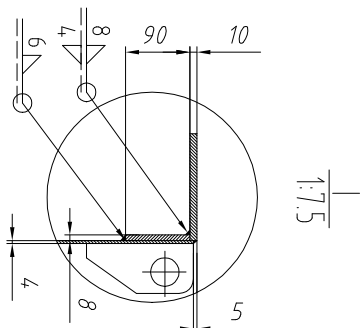


## Technical requirement<sup>32/125/</sup>

1. cutting edge roughness  $\nabla_{12.5}$ , drilling roughness.  $\nabla_{3.2}$
2. The bottom edge of the cylinder should be on a horizontal plane, and the flatness error should not be greater than 1.5mm, so as to facilitate welding.
3. flange connection, butt joint dislocation is less than 0.6 mm.
- 4, slag cleaning after welding, deburring.
5. After the equipment is manufactured, conduct kerosene leakage test on the weld, and there shall be no leakage.
6. Spray paint after processing, with black epoxy paint on the inner surface and main color on the outer surface.
7. The height of unmarked solder leg is equal to the thickness of thin plate.

[illegible]